



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3885-1
Job Sheet 204093



Part No: D3885-1 **Job Qty:** 16 pcs

Part Name: Standard Web



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 12/2/19 **Job Tracking No:**

Due Date: 12/16/19 **Created By:** Patrick Lussier

Type: Stock **Description:**

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
108	Purchasing	16 pcs	12/16/19	12/16/19	0.00	0.00	Purchasing - 1	DAS	DEC 11 2019
							Purchasing - 2	81	
							Purchasing - 3	9-89	
110	Packaging 2-1 - Receive - B4B	16 pcs	12/16/19	12/16/19	0.00	0.00	Packaging 2 - 1 - B4B		DEC 11 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B	DAS	
							Packaging 2 - 15 - B4B	81	
							Packaging 2 - 16 - B4B	9-89	
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S239484



Part: D3885-1
Job No: 204093
Serial No/Batch: S239484
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 12/11/19

					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	16 pcs	12/16/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Handfinish - 1-1 Chemical-B4B	16 pcs	12/16/19	0.00 4.97			DEC 12 2019
					Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	DEC 16 2019
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	

DAS
81
9-89

				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	16 pcs	12/16/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	DAS
				QC 7 - 81	83
				QC 7 - 76	9-89
				QC 7 - 79	83
150 Packaging 3-1 - Stock - B4B	16 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 -	

				B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	TF
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	16 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 108 - Purchasing Issue P/O: <u>H6045285</u> Supplier: WEJAY Machine as per Dwg D3885					
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Chemical Conversion Coat per QSI005 4.1)					
140 - (QC7-Inspect Chemical Conversion Coat)					
150 - (Identify as per dwg & Stock Location: <u>LG002</u>) LOCATION : LG002					
160 - (QC21- Final Inspection - Work Order Release)					
x16 Plus 02 dec 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3882-1-130	Extrusion "I" Beam	16 pcs (1 ea)	108-Purchasing	5246047	
D3885-1P	Standard Web	16 pcs (1 ea)	108-Purchasing	5238764	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
108-Purchasing	D3882-1-130	16	42	0
	D3885-1P	16	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/2/19 2:34 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045285

Supplier: WEJ001-VC Wejay Machine Products Co. Ltd 600 O'Connor Drive Kingston ON K7P 1N3 Canada Phone: 613-384-1662 Fax: 613-384-2997	PO No: POHB045285 PO Date: 12/2/19 Due Date: 12/16/19 Purchase Order Revision: Revision Date: Ship-To Contact: Phone: Via: Ground Pymt Terms: Net 60 Freight Terms: Special Comments:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204093	D3885-1P	D3885 Rev.C			Standard Web : Various STC's	Firmed	-	12/16/19	16 pcs	0 pcs <i>16 pcs</i> <i>6 lbs</i>	16 pcs DEC 09 2019	\$500.00/pcs	\$8,000.00
Grand Total:														\$8,000.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

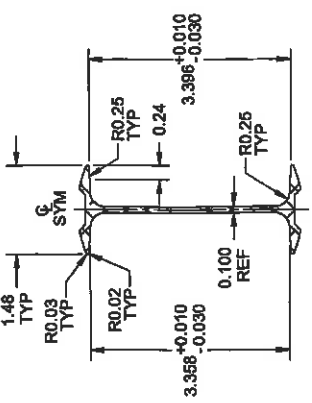
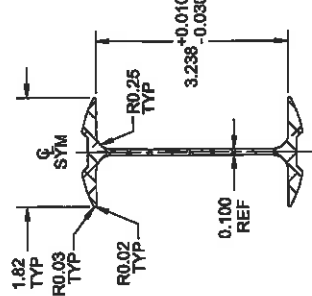
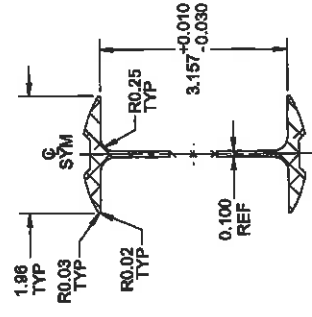
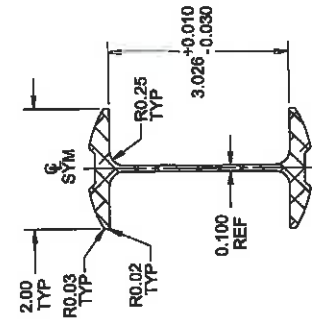
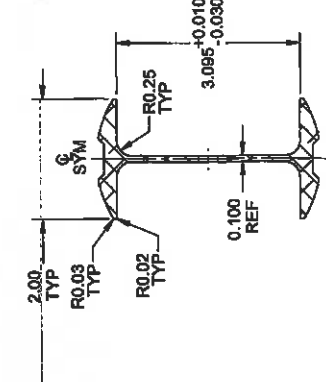
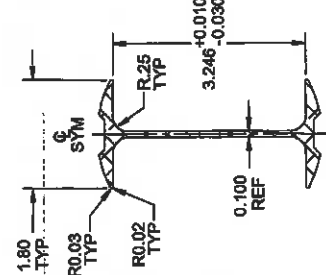
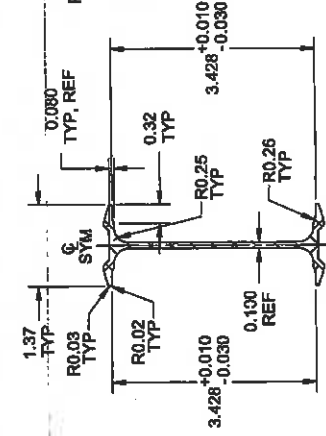
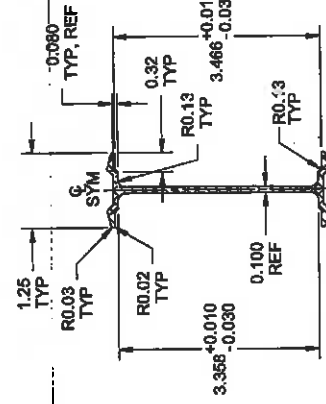
Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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RELEASED
2016-02-26
8:15:52



D3885-1 STANDARD WEB SECTION VIEWS

DESIGN	RF	RF	DART AEROSPACE USA, INC.
DRAWN	VS	VS	EUGENE, OR
CHECKED	JLM	JLM	DRAWING NO. D3885
MFG. APPR.	HS	HS	REV. C
DE APPR.	DS	DS	SHEET 3 OF 6
DATE	16.02.18	16.02.18	SCALE NTS

RELEASED
2016-02-26

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SOLD
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
TO

SHIP Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON N6A 1E7
TO

INVOICE DATE		YOUR ORDER NO. FOHB045285		DATE ORDERED 12/02/19		SHIPPED VIA Best way	
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
16	0	16	Standard webs as per drawing D3885, Rev. C Part number: D3885-1P Job number: 204093 Required by: December 16, 2019 RELEASE NOTE I certify that the items listed herein have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <i>[Signature]</i> WMP 03 DEC 6, 2019				
ORDER: COMPLETE ☐ PARTIAL ☐						TOTAL	

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOL
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3 PHONE: (613) 384-1662 FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace		DATE: Dec. 3, 2019	
		P.O.# POHB 045285	
		WEJAY JOB# 39762	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-1P 'Standard Web' Job# 204093	16	Machined supplied extrusions complete per drawing req'ts	D3885 sheets 2-3 / rev. C
Note: 1) Material supplied by Dart Aerospace - ref. Batch # S046247 2) 1st Article Insp. Report attached.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39762

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB045285

PART No. D3885-1P

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR: Cliff Smith

QUANTITY

ACCEPT:

REJECT:

N.C.R.#

REC'D: 1

1

-

--

DATE: Dec. 3, 2019

WMP
03

INSTRUCTIONS, COMMENTS: **1st ARTICLE INSPECTION** / FINAL INSPECTION

DAS
81
9-89

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Ø .63"	18 places	+.008/-.001		Ø .631 typ.	1	Accepted
2	Hole, Ø 1.00"	13 places	+.010/-.001		Ø 1.002 typ.	1	Accepted
3	Slot, R 0.50	2 places	+.010/-.001		R .501	1	Accepted
4	5.51"		± .03		5.514	1	Accepted
5	11.86"		± .03		11.853	1	Accepted
6	13.11"		± .03		13.105	1	Accepted
7	15.61"		± .03		15.614	1	Accepted
8	16.86"		± .03		16.868	1	Accepted
9	22.29"		± .03		22.299	1	Accepted
10	24.04"		± .03		24.049	1	Accepted
11	25.79"		± .03		25.797	1	Accepted
12	30.14"		± .03		30.137	1	Accepted
13	34.14"		± .03		34.139	1	Accepted
14	38.67"		± .03		38.678	1	Accepted
15	40.42"		± .03		40.424	1	Accepted
16	43.71"		± .03		43.714	1	Accepted
17	46.91"		± .03		46.913	1	Accepted
18	49.91"		± .03		49.916	1	Accepted
19	50.91"		± .03		50.916	1	Accepted
20	53.91"		± .03		53.914	1	Accepted
21	54.91"		± .03		54.914	1	Accepted
22	58.91"		± .03		58.910	1	Accepted
23	62.43"		± .03		62.430	1	Accepted
24	67.43"		± .03		67.429	1	Accepted
25	70.10"		± .03		70.088	1	Accepted
26	74.10"		± .03		74.088	1	Accepted
27	78.10"		± .03		78.086	1	Accepted
28	82.10"		± .03		82.085	1	Accepted
29	85.43"		± .03		85.424	1	Accepted

INSPECTION / TEST REPORT					JOB No. 39762		
					PAGE: 2 of 3		
CUSTOMER: Dart Aerospace							
CUST. P.O PO HB045285							
PART No.D3885-1				DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3				REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	88.01"		± .03		88.994	1	Accepted
31	92.01"		± .03		91.992	1	Accepted
32	96.01"		± .03		95.992	1	Accepted
33	100.01"		± .03		99.992	1	Accepted
34	103.43"		± .03		103.413	1	Accepted
35	108.42"		± .03		108.409	1	Accepted
36	109.67"		± .03		109.660	1	Accepted
37	112.17"		± .03		112.164	1	Accepted
38	113.42"		± .03		113.413	1	Accepted
39	113.92" o.a.		± .03		113.913	1	Accepted
40	1.25" TYP	Section A-A, J-J	± .03		1.267	1	Accepted
41	R.03" TYP		± .03		R .03 typ.	1	Accepted
42	R.02" TYP		± .03		R .02 typ.	1	Accepted
43	3.358"		+ .010/- .030		3.356	1	Accepted
44	R.13" TYP		± .03		R .125 typ.	1	Accepted
45	.32" TYP		± .03		.320 typ.	1	Accepted
46	3.466"		+ .010/- .030		3.466	1	Accepted
47	R.13" TYP		± .03		R .125 typ.	1	Accepted
48	.080 TYP,REF		± .03		.070	1	Accepted
49	1.37" TYP	Section B-B	± .03		1.375	1	Accepted
50	R.03" TYP		± .03		R .03 typ.	1	Accepted
51	R.02" TYP		± .03		R .02 typ.	1	Accepted
52	3.358"		+ .010/- .030		3.356	1	Accepted
53	R.25" TYP		± .03		R .25 typ.	1	Accepted
54	.32" TYP		± .03		.320	1	Accepted
55	R.25" TYP		± .03		R .25 typ.	1	Accepted
56	3.428"		+ .010/- .030		3.426	1	Accepted
57	1.80" TYP	Section C-C	± .03		1.81	1	Accepted
58	R.03" TYP		± .03		R .03 typ.	1	Accepted
59	R.02" TYP		± .03		R .02 typ.	1	Accepted
60	3.246"		+ .010/- .030		3.241	1	Accepted
61	R.25" TYP		± .03		R .25 typ.	1	Accepted
62	2.00" TYP	Section D-D	± .03		1.991	1	Accepted
63	R.03" TYP		± .03		R .03 typ.	1	Accepted
64	R.02" TYP		± .03		R .02 typ.	1	Accepted

INSPECTION / TEST REPORT					JOB No. 39762	
					PAGE: 3 of 3	
CUSTOMER: Dart Aerospace						
CUST. P.O PO HB045285						
PART No.D3885-1			DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3			REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP. COMMENTS (ACC. REJ. REW. NMR #)

65	3.095"		+ .010/- .030		3.096	1	Accepted
66	R.25" TYP		± .03		R .25 typ.	1	Accepted
67	2.00" TYP	Section E-E, F-F	± .03		1.999	1	Accepted
68	R.03" TYP		± .03		R .03 typ.	1	Accepted
69	R.02" TYP		± .03		R .02 typ.	1	Accepted
70	3.026"	(stock dim)	+ .010/- .030		3.028	1	Accepted
71	R.25" TYP		± .03		R .25 typ.	1	Accepted
72	1.96"	Section G-G	± .03		1.967	1	Accepted
73	R.03" TYP		± .03		R .03 typ.	1	Accepted
74	R.02" TYP		± .03		R .02 typ.	1	Accepted
75	3.157		+ .010/- .030		3.160	1	Accepted
76	R.25" TYP		± .03		R .25 typ.	1	Accepted
77	1.82"	Section H-H	± .03		1.813	1	Accepted
78	R.03" TYP		± .03		R .03 typ.	1	Accepted
79	R.02" TYP		± .03		R .02 typ.	1	Accepted
80	3.238"		+ .010/- .030		3.237	1	Accepted
81	R.25" TYP		± .03		R .25 typ.	1	Accepted
82	1.48"	Section I-I	± .03		1.48	1	Accepted
83	R.03" TYP		± .03		R .03 typ.	1	Accepted
84	R.02" TYP		± .03		R .02 typ.	1	Accepted
85	3.358		+ .010/- .030		3.357	1	Accepted
86	R.25" TYP		± .03		R .25 typ.	1	Accepted
87	3.396"		+ .010/- .030		3.398	1	Accepted
88	R.25" TYP		± .03		R .25 typ.	1	Accepted